# Reccomended Spare/Replacement Parts for Your Machine

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|---|---|
| **Customer Name** | Acieta |
| **Job Number** | FC-25-23131 |
| **Part Name** | Ceramic Outer Body |

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***Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system***

| FCI Part Number | Description | Quantity on Machine Shipped | Notes |
|---|---|---|---|
| **Bowl and Drive** | | | |
| E-0379 | E Series Vibratory Coil for Drive Unit | 4 | |
| SP-15-38 | 3/8" Steel Springs for 15" Drive Unit | 10 | |
| #24 | Rubber Isolation Feet for Base Drive | 4 | |
| **Hopper Drive Parts** | | | |
| E-0185 | E Series Vibratory Coil for Hopper Driver | 1 | |
| SP-HP-18 | 1/8" Springs for Hopper Driver | 3 | |
| #27 | Rubber Isolation Feet for Hopper Driver | 1 | |
| **Outfeed Conveyor** | **SN: 414253** | | |
| U1-02-036 | Replacement Belt for 2 x 36 Conveyor, White Urethane, Medium Friction Surface | 1 | |
| 30-7402A | 2" Universal Idler Pulley Assembly | 1 | Includes Pulley, Bearings, Bearing Adapters, Tension Washers and Screws |
| 40-4003-RA-SM5M | 2" Drive Pulley Assembly | 1 | Includes Pulley Side Mount, O/U Drive Shaft, Set Screws, Fiber Washers and spherical OD Bearings |

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|---|---|---|
| SC030R-012-016 | Zero-Max Size 30 Double Flex Servo Coupler for Motor to Conveyor | 1 |
| BLM460SHP-GFV | Oriental Motor Brushless DC Motor | 1 |
| GFV-4G15AS | 15:1 Gearhead for Motor | 1 |
| CC030KHBLF | Oriental Motor 3M Cable for Motor to Driver | 1 |
| **Control Components** | | |
| 3025570000 | Weidmuller, 1PH, PRO ECO II, 120W 24V 5A, Switch-Mode Power Supply | 1 |
| 121-000-2005 | Rodix FC-205 Plus Controller for Bowl and Hopper | 2 |
| BLE2D60-A | Oriental Motor, Driver for WB Hopper and Outfeed | 1 |
| 2080-L20E-20QBB | Micro820 PLC, 20 Point (12 DI / 8 DO), 24V DC, Ethernet | 1 |
| B1N1C3 | NOARK Electric, B1N Series, Miniature Circuit Breaker, UL 489, 240VAC, 60/125VDC, 1 Pole, Trip Curve C, 3 Amp | 2 |
| 1122770000 | Weidmuller, TERMSERIES, Relays, No. Of Contacts: 1CO SPDT | 4 |
| 1122750000 | Weidmuller, TERMSERIES, Relay module, Number of contacts: 1 CO | 2 |
| ZS3EV733-IP65 | Baco 25A Main Disconnect | 1 |
| EX9PBA31 | Noark Electric 22mm Pushbutton Non-Illuminated - Momentary Flush, 1-N/O | 2 |
| EX9IL2N3 | NOARK Electric, 22mm Pilot Light, Curve Lampshade Style, Green in Color, Operating Voltage 110 VAC | 1 |
| **Sensors and Cables** | | |
| Q4XTBLAF500Q8 | Banner Q4X Laser Sensor | 1 |
| RKT4-225/5M | Lumberg Cordset for Q4X | 1 |
| LR-X100C | Keyence Laser Sensor for Part Present | 2 |
| RKMV3-224/5M | Lumberg Single Ended 3 Pin M8 Pico Straight Locking Female for LR-X | 2 |
| **Other** | | |
| M-FIX-106-34-6 | NGI Machine Leveling Feet with Lag Hole | 4 |